

# CART ASSEMBLY INSTRUCTIONS



Complete cart with 3 burners and optional Wind Guard

Step 1: Check to make sure you have all the required parts.

- |                    |                                 |
|--------------------|---------------------------------|
| 1 - cart bottom    | 1 - cart top                    |
| 4 - cart legs      | 1 - axle                        |
| 2 - wheels         | 4 - 3/8" washers                |
| 2 - hitch pins     | 16 - 1/4" carriage bolts w/nuts |
| * - burner inserts | * - inserts                     |
| 1 - manifold       | 1 - hose and regulator          |

\*Depends on whether you have a 1, 2, or 3 burner cart.



Axle installed wheels attached

Step 2: Install axle & wheels. With tank ring up and leg down, slide axle through two hole in 1" angle on tank ring end. On both ends of axle slide washer, then wheel, then washer onto axle and push hitch pin in hole at end of axle.



Cart bottom with axle assembly and legs

Step 3: Install legs. The legs attach to the bottom of cart on the outside of leg supports. Holes in legs are the same on both ends and may be turned either way. Use 1/4" carriage bolts with head on the outside and nuts on the inside. Do not tighten until cart top is installed.



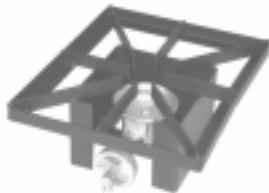
Leg and bolt head on outside

Complete cart frame

Step 4: Install top. The legs attach to the top of cart on the outside of leg supports. Handle on top goes on the opposite end from tank ring. Use 1/4" carriage bolts with head on the outside and nuts on the inside. You should tighten all of the nuts. Use a 7/16" box or open end wrench. The carriage bolt head will hold the bolts in place while you tighten the nuts.



Cart insert



Cart burner insert



Valve attached to burner



Cart burner connector

Step 5: Install inserts & burner inserts.. You may install two or three burner inserts. If you install two burner inserts and one cart insert, they may be in any in any order. The manifold is shipped for the burners on the ends and the insert in the middle. If you wish to change this, move the valve assembly and plug the tee. Attach the manifold with the hose end towards the tank ring. Tighten the unions onto the brass fitting on the cast. Make sure to hold a back up on brass fitting in cast. When complete, check for leaks using soapy water or leak detector.

Step 6: Go cook something.